

Date: Wednesday, 03/09/2008 4:39:14 PM
 User: Julie Lecocq

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd. Drawing Name : D205-633-026
 Job Number : 41698
 Estimate Number : 10804
 P.O. Number :
 This Issue : 03/09/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : LARGE FAB ASSY
 Previous Run : 00015
 Part Number : D205633026
 Drawing Number : R08-073
 Project Number :
 Drawing Revision :
 Material :
 Due Date : 09/09/2008 Qty: 1 Um: Each
 Written By :
 Checked & Approved By : JD 08.9.03
 Comment :

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

D205633026

Heli Access Step RH Extended High Gear (



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 Heli Access Step RH Extended High Gear (
 Original B34976 @ CHG001

2.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

New labels with the new Batch # required, @ CHG001
 - repackage the kits, and re-identify the paper work with the new batch #
 - return to stock
 Location: DART

4.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



DART
 TRANSPORT CANADA APPROVAL # 09-89

P/N	D205-633-026	CHG	CHG001
DESC.	Heli-Access-Step, RH	STC	SH96-57
LOT	B34976	STC	SR00592/3NY
MODEL	Bell 205/212/214/412	STC	SR00594NY

MADE IN CANADA

TEL.: 1-613-632-3336
 FAX: 1-613-632-4443

MF 08-09-30

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries

Date:
User:Wednesday, 10/3/2007 8:36:01 AM
Kim Johnston

Process Sheet

44

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : HELI ACCESS STEP EXT HIGH GEAR RH
 Job Number : 34976
 Estimate Number : 12875
 P.O. Number : N/A Part Number : D205633026
 This Issue : 10/3/2007 S.O. No. : N/A Drawing Number : DSI 9300 REV B
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : LARGE FAB ASSY Drawing Revision : B
 Previous Run : 32509 Material : N/A
 Due Date : 10/30/2007 Qty: 2 Um: Each
 Written By :
 Checked & Approved By :
 Comment : Est Rev:B Added D3165-1 KJ/JLM 05-09-09

Additional Product

REFERENCE ONLY

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

DC

DOCUMENT CONTROL



KS 07.10.04 (2)

Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPPD205-633-026

CHG001

6/2/10

2.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0

D2022101

Spacer



Comment: Qty: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

Spacer

Batch: 1333985

50

4.0

D2022103

Spacer



Comment: Qty: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Spacer

Batch: 1316662

1325967 50

5.0

D2562005

Strut



Comment: Qty: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Strut

Batch: 1335045

132575

7/11/30 50 2x

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI ACCESS STEP EXT HIGH GEAR RH

Job Number: 34976

Part Number: D205633026

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

D3438042

Step Weldment Assembly



Comment: Qty: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Step Weldment Assembly

Batch: 35871

7/12/10 SQ

(2x)

7.0

D31651

Support Arm



Comment: Qty: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Support Arm

Batch: 1334988

SQ

8.0

D2565301

Strut



Comment: Qty: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Strut

Batch: 1326639

SQ

9.0

D2565303

Strut



Comment: Qty: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Strut

Batch: 1326640

SQ

10.0

D2565305

Strut



Comment: Qty: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Strut

Batch: 1326641

SQ

11.0

D2565307

Strut



Comment: Qty: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Strut

Batch: 1326642

SQ

12.0

D2565309

Strut



Comment: Qty: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Strut

Batch: 1324448

7/11/30 SQ

(2x)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI ACCESS STEP EXT HIGH GEAR RH

Job Number: 34976

Part Number: D205633026

Job Number:



Seq. #:	Machine Or Operation:	Description :
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13.0	D3437045	Aft Strut Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Aft Strut Assembly

Batch: 1334294 *scf*

14.0	AN45A	Bolt
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bolt

Batch: M100857 *scf*

15.0	AN46A	Bolt
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Comment: Qty.: 3.0000 Each(s)/Unit Total : 6.0000 Each(s)

Bolt

Batch: M104322 *scf*

16.0	AN47A	Bolt
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bolt

Batch: M102140 *scf*

17.0	AN412A	Bolt
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bolt

Batch: M105143 *scf*

18.0	AN414A	Bolt
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bolt

Batch: M102473 *scf*

19.0	AN44-7A	EYEBOLT
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

EYEBOLT

Batch: M105335

*****ENSURE THIS IS AN44-7A EYEBOLT*****

7/11/30 scf (2x)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI ACCESS STEP EXT HIGH GEAR RH

Job Number: 34976

Part Number: D205633026

Job Number:



Seq. #: Machine Or Operation: Description:

20.0 AN514A Bolt



Comment: Qty: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Bolt

Batch: M11921 (41) M104547 (41) SP

21.0 AN960JD416 Washer



Comment: Qty: 14.0000 Each(s)/Unit Total: 28.0000 Each(s)

Washer

Batch: M105906 SP

22.0 AN960JD516 Washer



Comment: Qty: 3.0000 Each(s)/Unit Total: 6.0000 Each(s)

Washer

Batch: M104156 SP

23.0 MS21042L4 Nut



Comment: Qty: 7.0000 Each(s)/Unit Total: 14.0000 Each(s)

Nut

Batch: M105054 SP

24.0 MS21042L5 Nut



Comment: Qty: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Nut

Batch: M105430 7/11/30 SP (2x)

25.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS 5 07/12/10 (42)

26.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D205-633-026

Location:

PPP Rev: DRAFT SP 08/12/10 (2x)